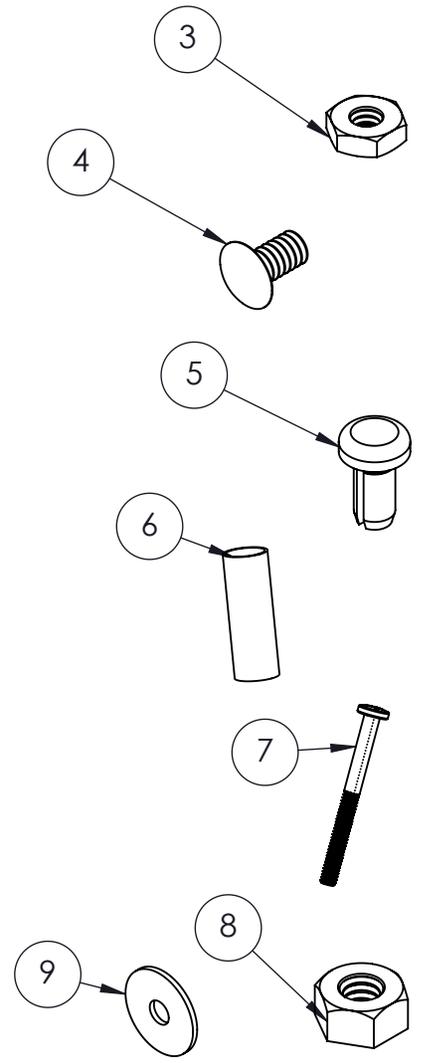


REVISIONS				
ECO	REV	DESCRIPTION	DATE	BY



ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	HERL422-1 ASSEM	1	DRAWER/BOX ASSEMBLY
2	UTFBTB24G-A	1	TEETER BAR LOCK ASSEMBLY
3	N201	2	10-24 HEX NUT ZINC PLATED
4	MBT200	2	10-24X3/8 SLOTLESS SCREW ZINC PLATED
5	CS002	1	CHANNEL STOP
6	UTFBS2	2	2" SPACER FOR BASE TO CABINET ASSEMBLY
7	MS113	2	1/4-20X2 3/4 PAN HEAD SCREW PHILLIPS HEAD
8	N107	2	1/4" HEX NUT
9	W118	4	1/4" FENDER WASHER

TOLERANCES UNLESS OTHERWISE SPECIFIED		
	<a href="http://www.Hallowell-List.com">www.Hallowell-List.com</a>	
INCHES XX. ± .010 XXX. ± .005	2823 W. ORANGE AVE. APOPKA, FLORIDA 32703 <span style="float: right;">Tel (866) 566-0500 Fax (407) 464-3610</span>	
FRACTIONAL X/X. ± 1/64	DRAWN BY	DATE
ANGULAR ∠ ± 1/2°	<b>ROW</b>	<b>3/6/2014</b>
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS WILL BE WITHIN [XX]	CHECKED BY	DATE
	<b>RAM</b>	<b>9/16/15</b>
	APPROVED BY	DATE
		DESCRIPTION
		<b>TASK FORCE LOCKING MECHANISM ASSEMBLY</b>
		SCALE SHEET PART NO. DRAWING NO. REV.
		1 OF 4 SA1646

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**STEP 1**  
REMOVE DRAWER ASSEMBLY FROM ENCLOSURE. SEE SHEET 4 FOR REMOVAL

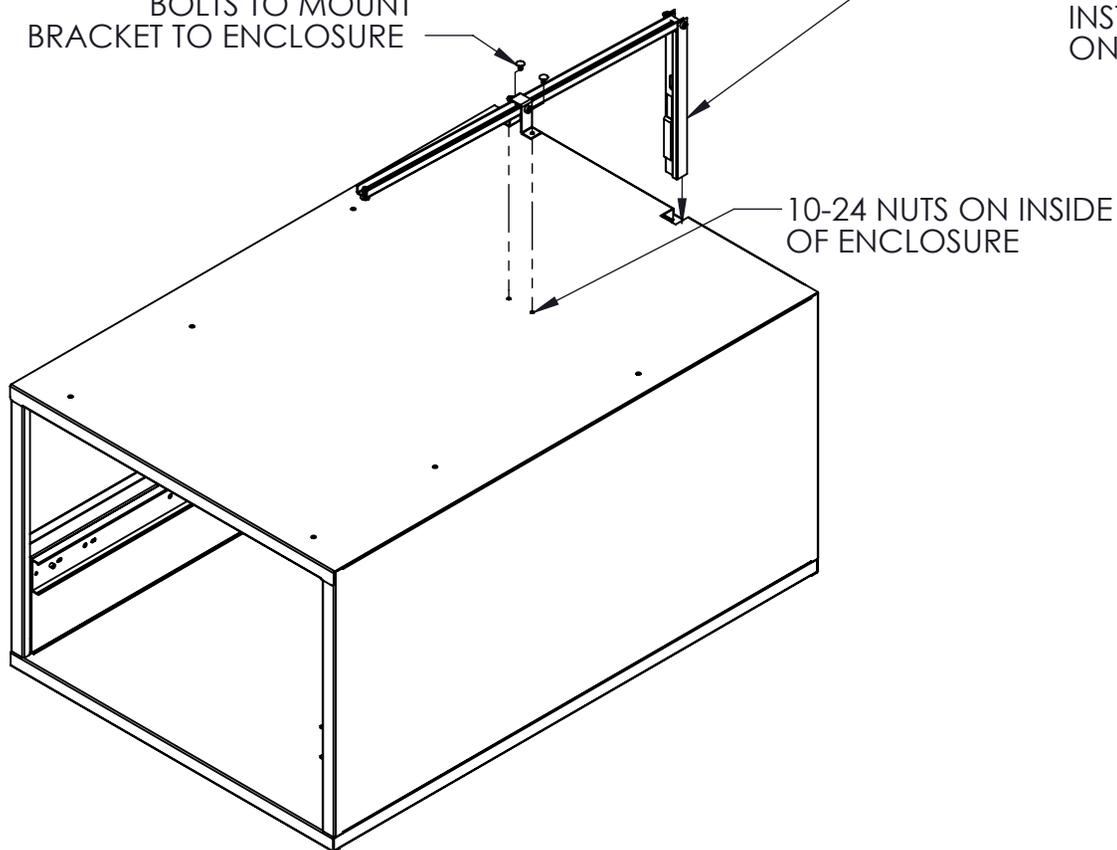
**STEP 2**  
INSTALL TEETER BAR ASSEMBLY INTO ENCLOSURE.

**STEP 3**  
INSTALL CHANNEL STOP INTO CHANNEL ON REAR PANEL.  
MAKE SURE THAT TEETER BAR MOVES FREELY AFTER MOUNTED.

**STEP 2**

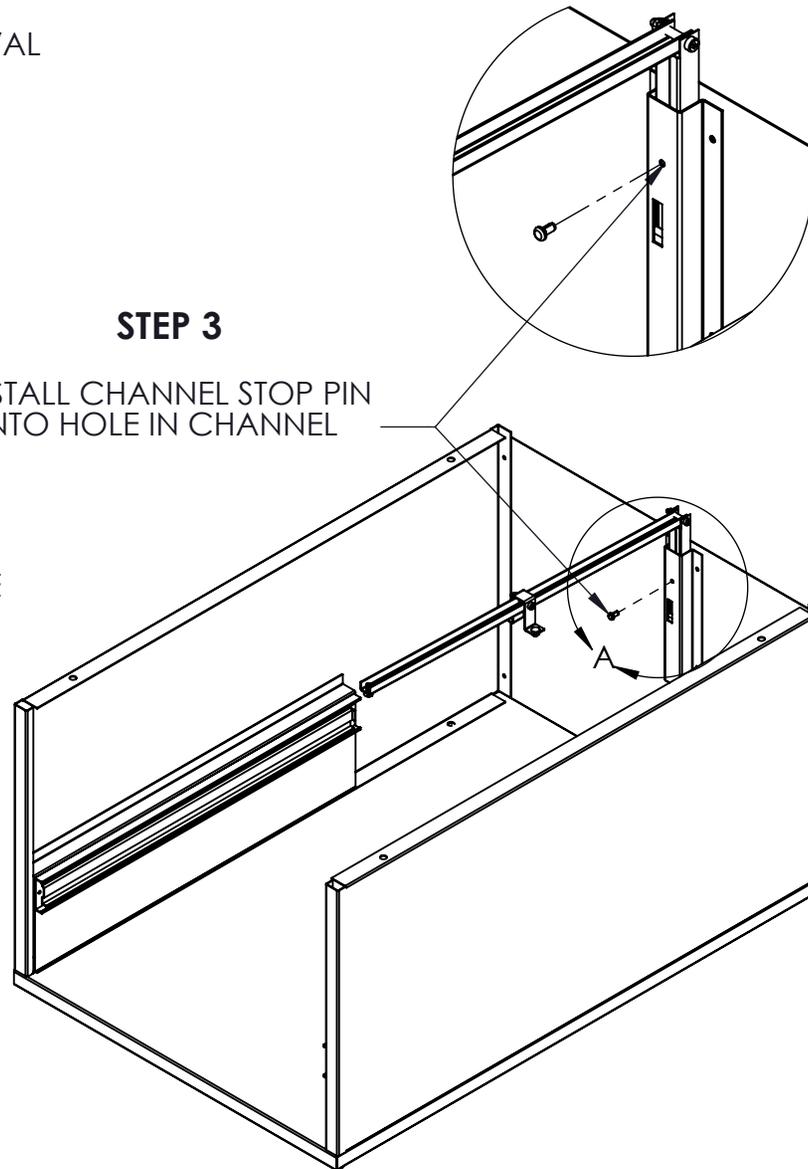
SLIDE TEETER BAR ASSEMBLY INTO CHANNEL ON REAR PANEL

ASSEMBLE 10-24 NUTS & BOLTS TO MOUNT BRACKET TO ENCLOSURE



**STEP 3**

INSTALL CHANNEL STOP PIN ONTO HOLE IN CHANNEL



TOLERANCES UNLESS OTHERWISE SPECIFIED

INCHES  
XX. ± .010  
XXX. ± .005

FRACTIONAL  
X/X. ± 1/64

ANGULAR  
∠ ± 1/2°

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS WILL BE WITHIN [XX]



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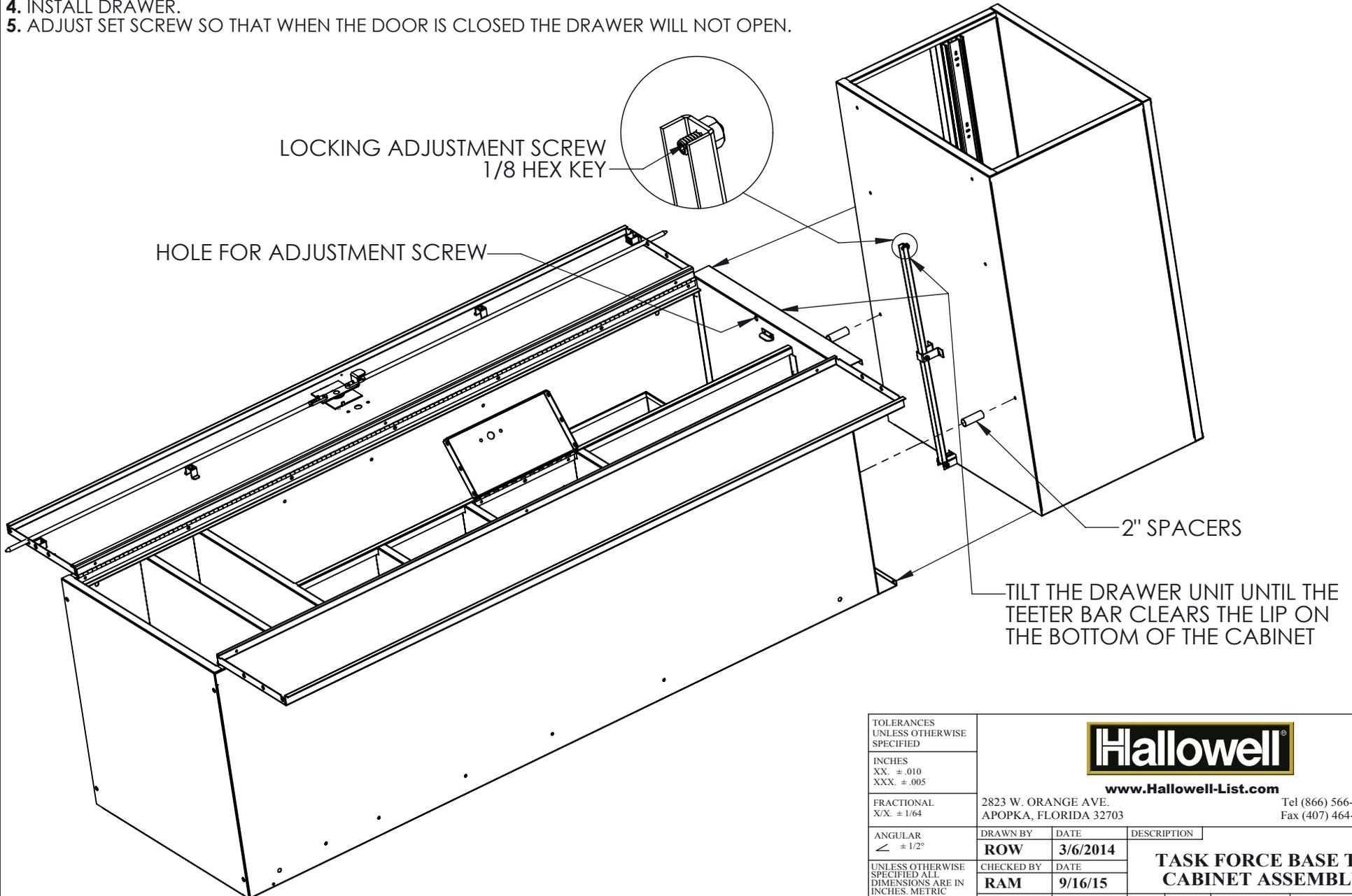
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DRAWN BY	DATE	DESCRIPTION	SCALE	SHEET	PART NO.	DRAWING NO.	REV.
ROW	3/6/2014	TASK FORCE LOCKING MECHANISM ASSEMBLY	2OF4			SA1646	
CHECKED BY	DATE						
RAM	9/16/15						
APPROVED BY	DATE						

#### STEP 4

MOUNTING BASE ENCLOSURE TO THE CABINET

1. LAY CABINET ON IT'S BACK AND CAREFULLY MOVE THE BASE UNIT TO THE BOTTOM OF THE CABINET. MAKE SURE THAT TEETER BAR ASSEMBLY IS NOT DAMAGED.
2. BOLT TWO UNITS TOGETHER USING MS113,N107 & W118 WITH THE 2" SPACER BETWEEN THE UNITS.
3. STAND THE ASSEMBLY UP. PUT IN PLACE AND ANCHOR TO THE FLOOR THROUGH BOTTOM OF BASE UNIT 12" FROM FRONT, 3" FROM SIDE ON BOTH SIDES (ANCHORS BY OTHERS)
4. INSTALL DRAWER.
5. ADJUST SET SCREW SO THAT WHEN THE DOOR IS CLOSED THE DRAWER WILL NOT OPEN.

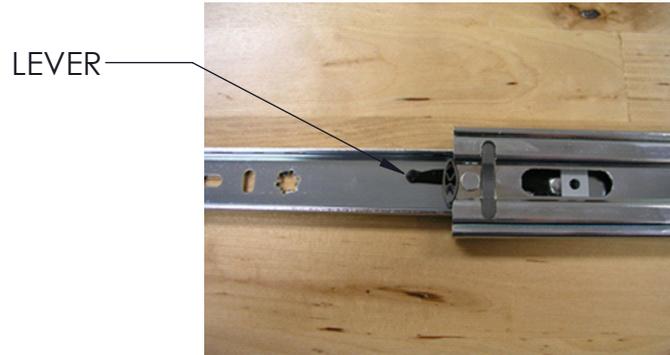


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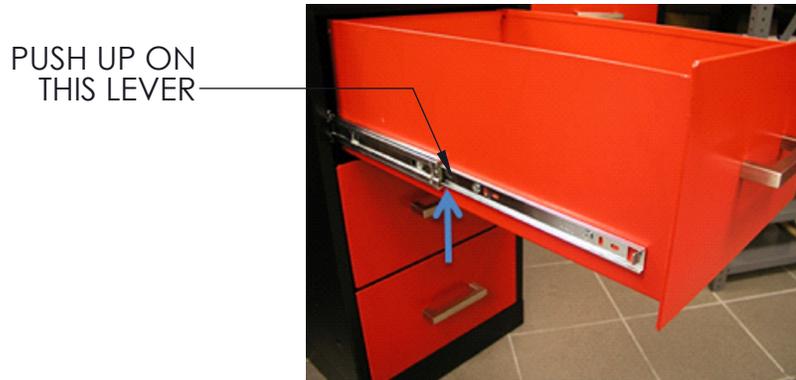
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FRACTIONAL X/X. ± 1/64		DRAWN BY	DATE	DESCRIPTION				
ANGULAR ∠ ± 1/2°		<b>ROW</b>	<b>3/6/2014</b>	<b>TASK FORCE BASE TO CABINET ASSEMBLY</b>				
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS WILL BE WITHIN [XX]		CHECKED BY	DATE					
		<b>RAM</b>	<b>9/16/15</b>					
		APPROVED BY	DATE	SCALE	SHEET	PART NO.	DRAWING NO.	REV.
					<b>3OF4</b>		<b>SA1646</b>	

# INSTRUCTION FOR REMOVING THE DRAWER

1. OPEN THE DRAWER TO THEIR FULL EXTENT
2. EACH SLIDE HAS A SMALL LEVER IN THE MIDDLE OF IT FOR REMOVAL



3. PUSH DOWN ON THE RIGHT LEVER AND UP ON THE LEFT LEVER



4. AS YOU PUSH BOTH LEVERS, PULL DRAWER EVENLY TOWARDS YOU.
5. PULL IT ALL THE WAY UNTIL DRAWER IS FULLY DETACHED FROM THE BASE UNIT.

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					<b>4OF4</b>		<b>SA1646</b>	